

Date: Wednesday, 10/11/2006 10:22:52 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 206B FWD X-TUBE
Job Number	: 28883	Part Number	: D206667201
Estimate Number	: 12347	Drawing Number	: D206-667-241 REVB
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 10/11/2006 S.O. No. : N/A	Drawing Revision	: B
Prsht Rev.	: NC	Material	: N/A
First Issue	: N/A Type : LANDING GEAR	Due Date	: 10/30/2006
Previous Run	: 28882	Qty:	1 Um: Each
Written By	: <u> </u>		
Checked & Approved By	: <u> </u>		
Comment	: Est Rev:F 05.09.01 Add holes for compatibility with Bell : Skidtubes KJ/JLM		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP D206-667-201 CHG002

KS 06.10.12

2.0

D6003102

Crosstube



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part number

Description Batch

1 D6003-102

Crosstube

25663

Check OD = 2.250"; ID = 1.380"

MS 06.10.12

3.0

MORI SEIKI

MORI SEIKI CNC LATHE LARGE



Comment: MORI SEIKI CNC LATHE LARGE

1-Fill tube with sand & install plugs DT8534 on both ends as per Folio FA084

2-Turn first side as per Folio FA084.

3-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D206-667-241.

36 06.10.12

4.0

QC1

INSPECT ALL DIM TO DIM SHEET



Comment: INSPECT ALL DIM TO DIM SHEET

36 06.10.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206B FWD X-TUBE

Job Number: 28883

Part Number: D206667201

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

MORI SEIKI

MORI SEIKI CNC LATHE LARGE



Comment: MORI SEIKI CNC LATHE LARGE

1-Turn second side as per Folio FA084

2-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D206-667-241.

3-Polish entire outside surface of crosstube

DP done at Sayt 11 6-10-16

4-Remove sand and plugs

5-Scribe part # and batch # using vibrating stylus as per Dwg D206-667-241

Inside of Cuff(Donot engrave on outside of tube)

BG 06-10-12

6.0

QC1

INSPECT ALL DIM TO DIM SHEET



Comment: INSPECT ALL DIM TO DIM SHEET

BG 06-10-12

7.0

QC8

SECOND CHECK



Comment: SECOND CHECK

NO 06/10/13

8.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M-R 06/10/16

9.0

BENDING

BENDING MACHINE



Comment: BENDING MACHINE

Bend tube as per Dwg D206-667-241 using CNC bender program 206B-AF and Folio FT

DP 6-10-10

10.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

20610-01

11.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1Drill pilot holes (3/16") as per Dwg D206-667-241 using drill Jig DT8575 & DT8576

Pm 06-11-1 ①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206B FWD X-TUBE

Job Number: 28883

Part Number: D206667201

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

2-Drill & ream holes as per Dwg D206-667-241 using drill Jig DT8575 & DT8576.	<i>Pm'06-11-1 ①</i>
---	---------------------

3-Flip tube and switch drilling Jigs from right to left, left to right. Locate tube using "T" pins off holes drilled in previous step.	<i>Pm'06-11-1 ②</i>
--	---------------------

4-Drill pilot holes (3/16") as per Dwg D206-667-241 using drill Jig DT8575 & DT8576	<i>Pm'06-11-1 ③</i>
---	---------------------

5-Drill & ream holes as per Dwg D206-667-241 using drill Jig DT8575 & DT8576. Check dimensions between holes on all four sides to ensure proper alignment.	<i>Pm'06-11-1 ④</i>
--	---------------------

6-Drill rivet holes as per Dwg D206-667-241 using drill Jig DT8788	<i>Pm'06-11-1 ⑤</i>
--	---------------------

7-C'sink holes as per Dwg D206-667-241	<i>Pm'06-11-2 ①</i>
--	---------------------

8-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D206-667-241	<i>Pm'06-11-2 ②</i>
--	---------------------

12.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Pm'06-11-2 ①



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

13.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Job 11-02



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

14.0

QC5

INSPECT WORK TO CURRENT STEP



Job 11-02



Comment: INSPECT WORK TO CURRENT STEP

15.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

Liquid Penetrant Inspection as per QSI 038Or

Issue P/O: *2909*

LPI as per ASTM 1417

Level 2 Attach copy of NDT results to work order

C206/11/02 ①

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Inspect for transit damage

Ensure copy of NDT results attached to work order.

Refu/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206B FWD X-TUBE

Job Number: 28883

Part Number: D206667201

Job Number:



Seq. #:

Machine Or Operation:

Description :

17.0

QC6

DIMENSIONAL CHECK



Comment: Inspect for damage & ensure results are as per Dwg D206-667-103

06-11-03

18.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

1-Mask Threaded holes

2-Prime inside and outside crosstube as per QSI 005 4.2

3-Paint outside crosstube with White Imron as per QSI 005 4.2

06-11-04
06-11-04

①
①

19.0

QC14

Inspect Spray Paint



Comment: Inspect Spray Paint

Wrap in plastic bag to protect from scratches

06-11-03

20.0

D2856400

Abrasion Strip



Comment: Qty.: 1.3525 f(s)/Unit Total: 1.3525 f(s)

Pick:

Qty Part number Description Batch
2 D2856-400(Cut to 7.73") Abrasion Strip

628258 2T 06-11-03

21.0

D28921

Support



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part number Description Batch
2 D2891-1 Support

626715 2T 06-11-03

22.0

MS2192022

Clamp(per MIL-DTL-8783C)



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part number Description Batch
4 MS21920-23 Clamp

102440 2T 06-11-03

-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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Drawing Name: 206B FWD X-TUBE

Job Number: 28883

Part Number: D206667201

Job Number:



Seq. #:

Machine Or Operation:

Description :

23.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Install abrasion strips as per QSI 035 using DT8579.

2-Install supports and clamps as per Dwg D206-667-241. Torque clamps to 80-100 in lb

} AT 06-11-05

24.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

MOG/11/06 ①

25.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

Pack/11/06

26.0

AN532A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

✓ Bolt

M102520

27.0

D2872043

Nut Plate Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part number

Description Batch

✓

2 D2872-043

Nut Plate

B24151

28.0

D2872045

Nut Plate Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part number

Description Batch

✓

2 D2872-045

Nut Plate

B24152

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 206B FWD X-TUBE

Job Number: 28883

Part Number: D206667201

Job Number:



Seq. #:

Machine Or Operation:

Description :

29.0

AN510A

Bolt



Comment: Qty.: 10.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick:Packing Kit

Qty Part number

Description Batch

✓ 10 AN5-10A

Bolt

M10291 8X M10184. 20 ✓

30.0

AN530A

BOLT



Comment: Qty.: 10.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick:Packing Kit

Qty Part number

Description Batch

✓ 10 AN5-30A

Bolt

M102473

31.0

AN960JD516

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick:Packing Kit

Qty Part number

Description Batch

✓ 20 AN960JD516

Washer

M102328

32.0

MS21042L5

Nut



Comment: Qty.: 10.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick:Packing Kit

Qty Part number

Description Batch

✓ 10 MS21042L5

NUT

M102171 -

Pack 1/06 (1)

33.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Q6 06/11/06 (1)

34.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D206-667-201

Location:

PPP Rev:

B 12/6/06 (1)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 2 Date: 06/11/06
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Drawing Name: 206B FWD X-TUBE

Job Number: 28883

Part Number: D206667201

Job Number:



Seq. #:

Machine Or Operation:

Description :

35.0

QC21

FINAL INSPECTION/W/O RELEASE



(P)

Comment: FINAL INSPECTION/W/O RELEASE

06/11/06

Job Completion



u 06-11-06

W/O:		WORK-ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

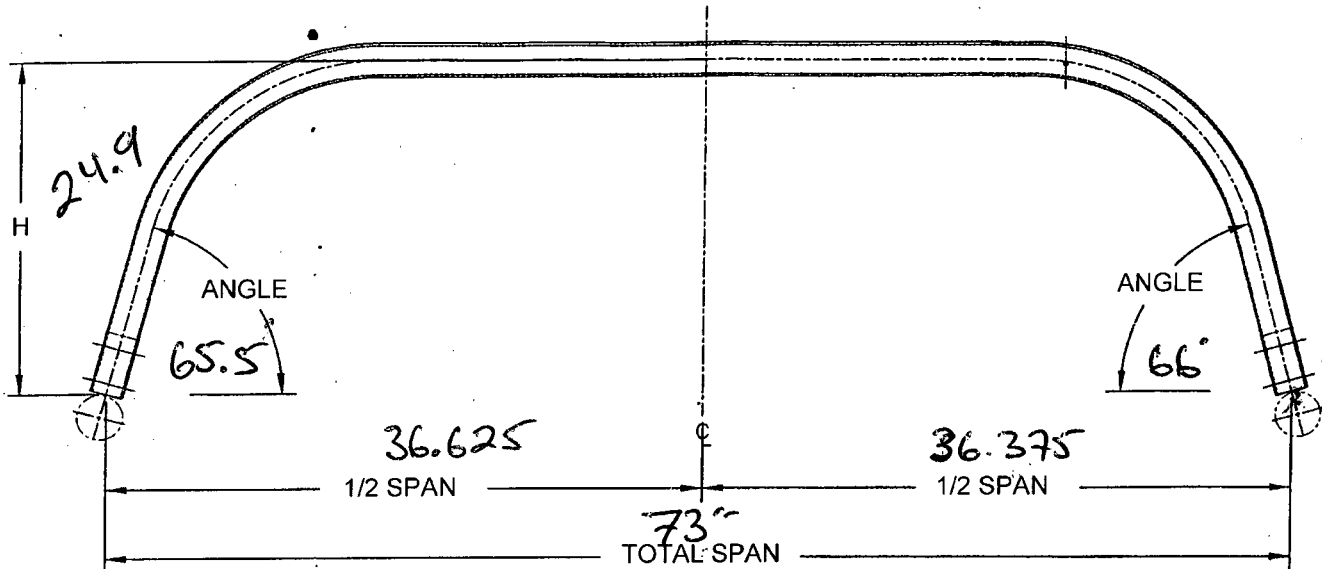
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QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Crosstube Bend Dimension Sheet



.08 under Tol. on total span.

PART NUMBER: 206-667-201

BATCH NUMBER: 28883

DRAWING: -241 REVISION: B

H: 25.04 } $\pm .06$

1/2 SPAN: 36.60

TOTAL SPAN: 73.2 $\pm .120$

ANGLE: 65° $\pm .2$

QC 15: [Signature]

DATE: 06-11-01

QTY: 1



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D206-667-241	REV. B SHEET 1 OF 3
DATE 05.02.04		TITLE CROSSTUBE ASS'Y (206B HIGH AFT) NTS	
A	00.11.17	NEW ISSUE	
B	05.02.04	ADD HOLES FOR COMPATABILITY WITH BHT/AA SKIDTUBES	

RELEASED
05-06-16 [Signature]

Qty	Part Number	Description
X	D206-667-241	CROSSTUBE ASSEMBLY (206B HIGH AFT)
1	D6003-102	CROSSTUBE
2	D2856-400-694	ABRASION STRIP
2	D2891-1	SUPPORT
4	MS21920-20	CLAMP

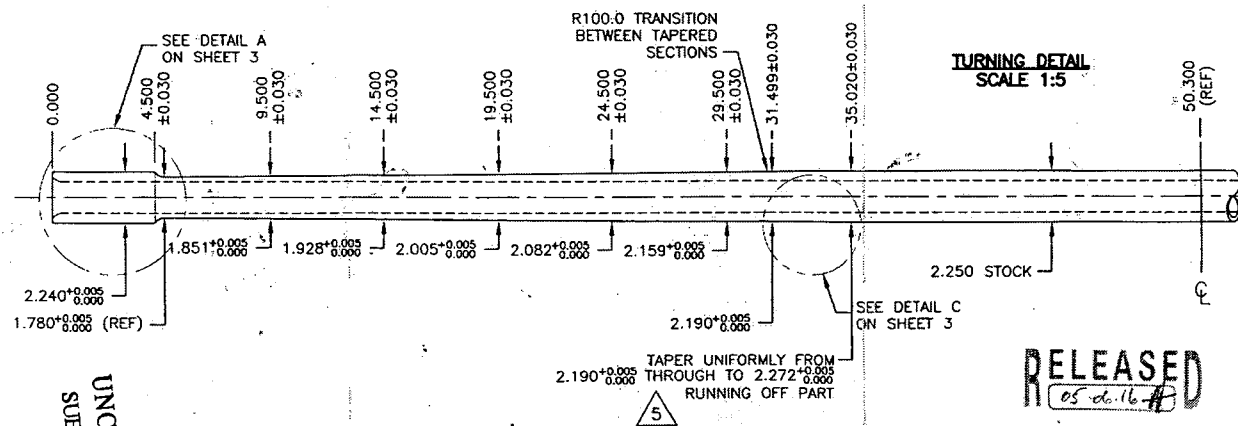
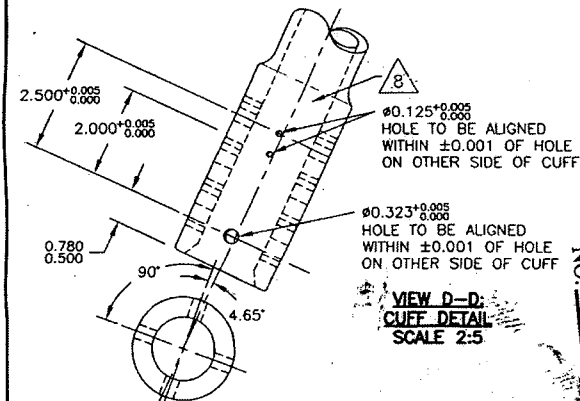
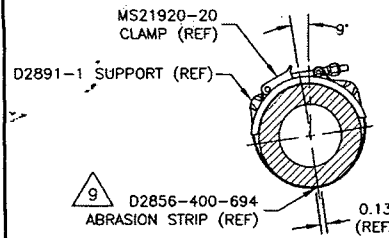
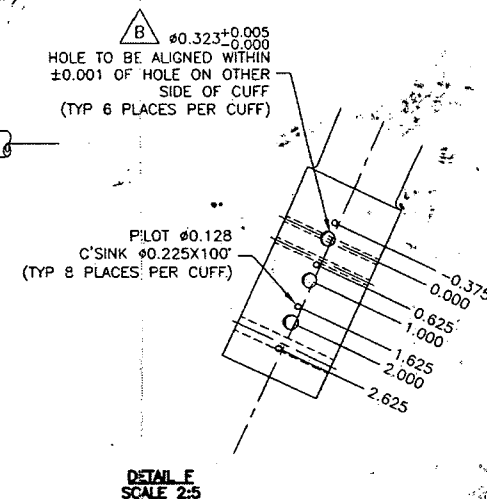
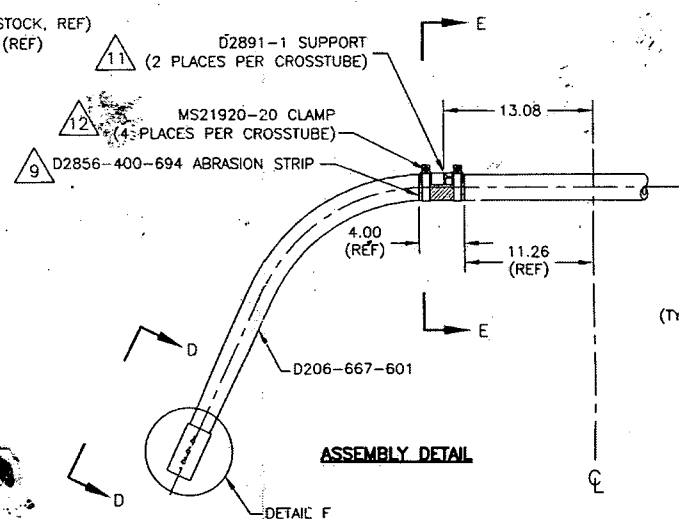
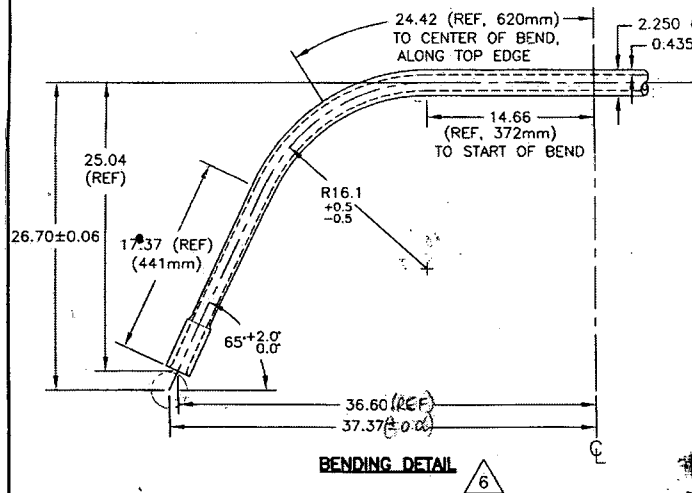
GENERAL NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) MATERIAL: MANUFACTURED FROM D6003-102
FINISHED LENGTH = 100.60±0.020
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2
PAINT OUTSIDE PER DART QSI 005 4.2
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) RUN-OFF PART. BLEND OUT EDGE LONGITUDINALLY, TRANSITION SHOULD BE SMOOTH.
- 6) BEND PROGRESSIVELY WITH A MINIMUM OF 12 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D.
- 7) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038.
- 8) SCRIBE DART PART NUMBER AND BATCH NUMBER IN THIS AREA WITH VIBRATING STYLUS.
- 9) INSTALL D2856-400-694 ABRASION STRIP WITH A 0.13 (REF) GAP ON BOTTOM SIDE OF CROSSTUBE, CENTERED OPPOSITE D2891-1 SUPPORT, PER QSI 035.
- 10) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 11) IT IS OPTIONAL TO SEAL EDGES OF SUPPORTS AND ABRASION STRIP USING SIKAFLEX-241/291 SEALANT.
- 12) TORQUE CLAMPS 80 TO 100 IN-LB.

SHOP COPY
RETURN TO
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WORK ORDER
NO. 28883

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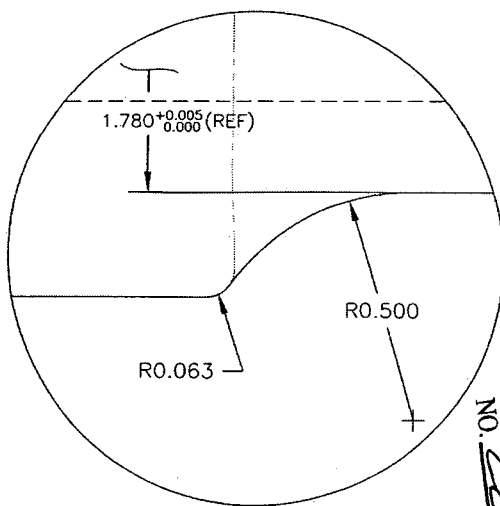
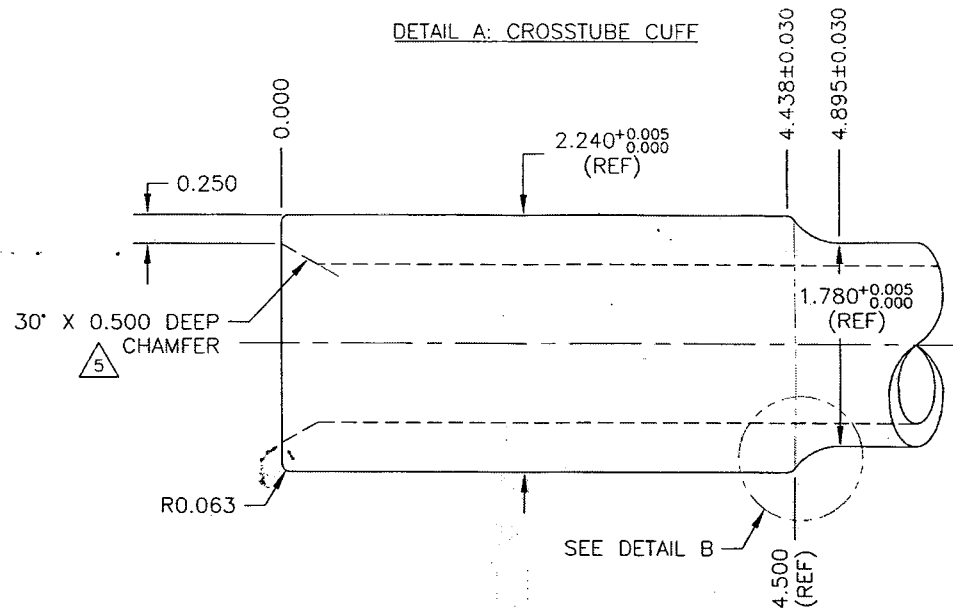
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THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		CHECKED	APPROVED	DRAWING NO. D206-667-241	REV. B SHEET 2 OF 3
DATE 05.02.04		TITLE CROSSTUBE ASS'Y (206B HIGH AFT)		SCALE 1:10	

RELEASED
05.06.16

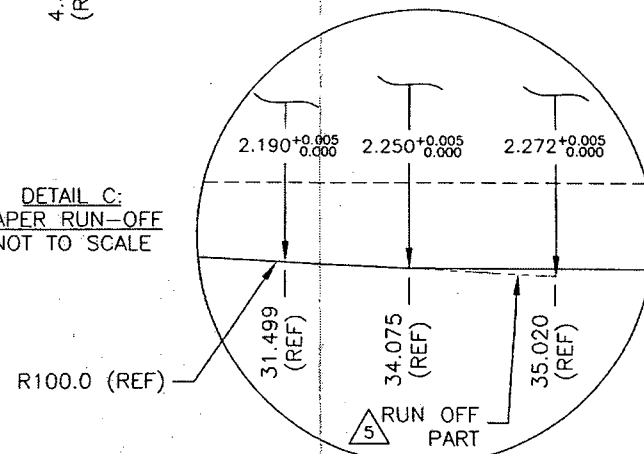
RELEASED
05-06-164

DETAIL A: CROSSTUBE CUFF



DETAIL B: CUFF
TRANSITION
SCALE 4:1

DETAIL C:
TAPER RUN-OFF
NOT TO SCALE

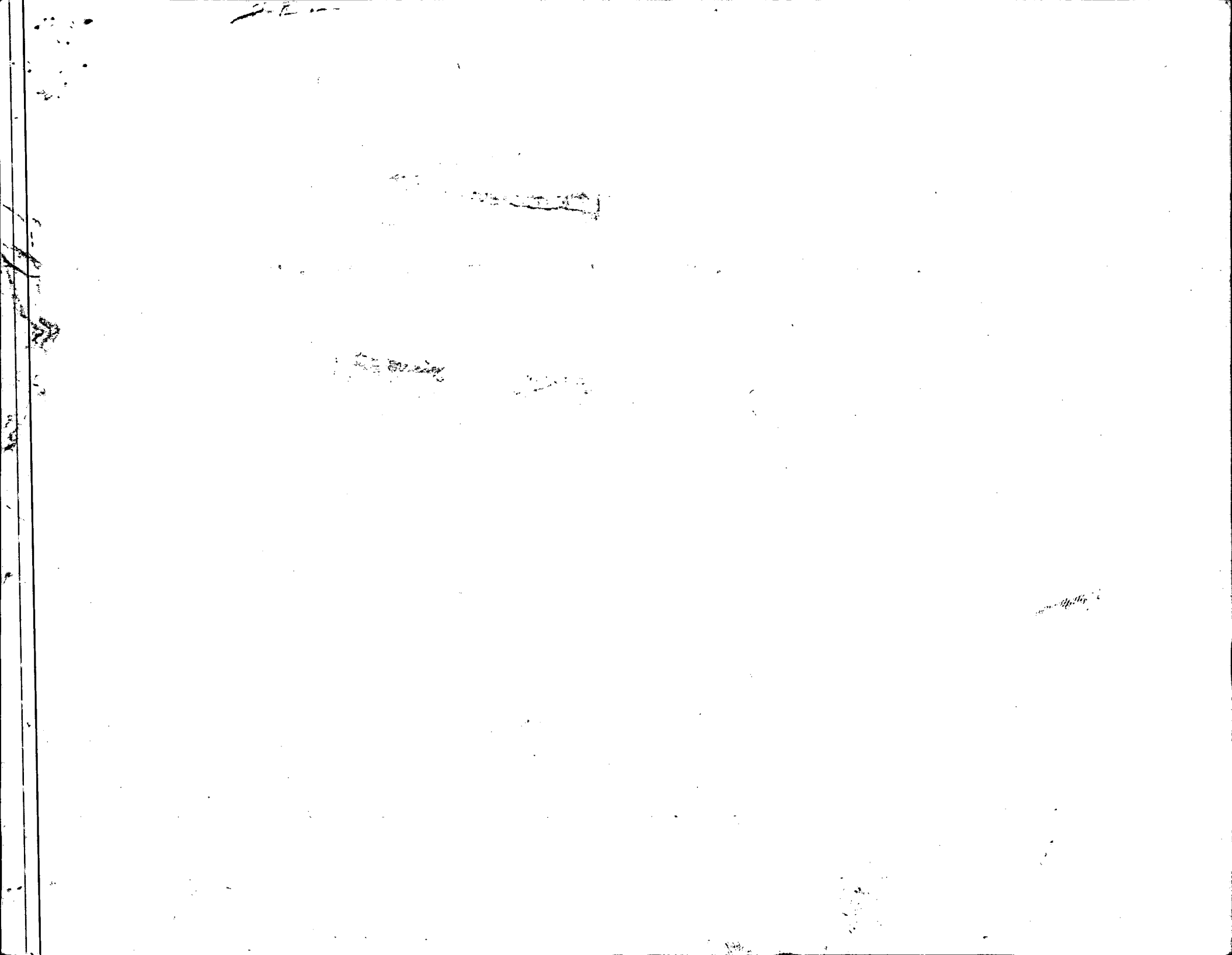


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DART AEROSPACE LTD.

DESIGN	PH	DRAWN BY	PH	DART	DART AEROSPACE LTD. MIDLAND, ONTARIO, CANADA
CHECKED	#	APPROVED	#	DRAWING NO.	0206-667-241
DATE	05.02.04	TITLE	CROSSTUBE ASS'Y (206B HIGH AFT)	REV. B	SHEET 3 OF 3
		SCALE	1:1		



AEROSPACE LTD.

Work Order:

Description: X-TUBE SIDE "B"

Part Number: 206-667-201

Inspection Dwg: 206-667-241 Rev: B

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
30° X .500	N/A					
.250	+ .01	.250	—			
2.240	+ .005 - .006	2.243	—			
4.438	+ .03	4.438	—			
1.780	+ .005 - .006	1.785	—			
.063	+ .01	.063	—			
1.851	+ .005 - .006	1.855	—			
1.928	"	1.932	—			
2.005	"	2.008	—			
2.082	"	2.086	—			
2.159	"	2.163	—			
2.190	"	2.194	—			
100.6	+ .02	100.6	—			

Measured by: 266
Date: 06.10.12Audited by: [Signature]
Date: 06/10/13Prototype Approval:
Date:Rev: 1 Date: 06.10.12 Change: New IssueRevised by: KJ/RF Approved:

FIRST ARTICLE INSPECTION CHECKLIST



First Article



Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
30° x .500	N/A					
.250	±.01	.250	—			
2.240	+ .500 - .000	2.242	—			
4.438	±.03	4.438	—			
1.780	+ .005 - .000	1.784	—			
.063	±.01	.063	—			
1.851	+ .005 - .000	1.855	—			
1.928	"	1.932	—			
2.005	"	2.009	—			
2.082	"	2.086	—			
2.159	"	2.163	—			
2.190	"	2.193	—			

measured by:

26

0.000000

06-10-12

Audit ed by:

[Handwritten signature]

Date:

06/10/13

Prototype Approval.

Date: _____

564

On 6

Change

New Issues

Revised by

Approver

KJRF

Jason Murdoch

From: David Shepherd [dshepherd@dartaero.com]
Sent: Wednesday, November 01, 2006 4:36 PM
To: 'Jason Murdoch'
Cc: 'L Lacelle'
Subject: RE: scan

D206-667-201 B28883 is an acceptable deviation.
As we discussed, the supports should be centered on the tube when they are installed.

David

From: Jason Murdoch [mailto:jmurdoch@dartaero.com]
Sent: Wednesday, November 01, 2006 2:15 PM
To: 'David Shepherd'
Cc: 'L Lacelle'
Subject: FW: scan

I need your ok asap for this one. Fits the table pretty good.

jmurdoch@dartaero.com

Q.C. COORDINATOR

From: Brigitte Golden [mailto:bgolden@dartaero.com]
Sent: Wednesday, November 01, 2006 4:06 PM
To: jmurdoch@dartaero.com
Subject: scan

Brigitte Golden
Order Processing
Dart Aerospace Ltd.
bgolden@dartaero.com

--
No virus found in this incoming message.
Checked by AVG Free Edition.
Version: 7.1.409 / Virus Database: 268.13.22/512 - Release Date: 11/1/2006

--
No virus found in this outgoing message.
Checked by AVG Free Edition.
Version: 7.1.409 / Virus Database: 268.13.22/512 - Release Date: 11/1/2006

11/1/2006



HeathAir

INTERNATIONAL (1991) INC.

681 Ave. Lepine, Dorval, Québec H9P 1G3
Tél.: (514) 636-1000 • Fax: (514) 636-0031

W.O. N° 35172

A.M.O. Number: 46/90

NON-DESTRUCTIVE TESTING REPORT

AIRCRAFT / COMPONENT INFORMATION

REGISTRATION:

MODEL/TYPE:

SERIAL NUMBER:

TOTAL HR/LDG:

OPERATED BY:

BASED AT:

INSPECTION REQUIREMENTS

Carry out FPI of (6) cross tubes (external surface) as per ASTM E-1417-05 and the Dart QSI 038, Section 4.1.1 (on file at client) - parts delivered to HeathAir.

Qty (2) P/N D206-667-203 S/N's B28684 and B28685.

Qty (2) P/N D206-667-103 S/N's B28682 and B28683.

Qty (1) P/N D206-667-201 S/N B28883.

Qty (1) P/N D058-676-201 S/N B27926.

☐ RADIOGRAPHY

☐ ULTRASONIC

☒ PENETRANT

☐ MAGNETIC PARTICLE

☐ EDDY CURRENT

INSPECTION REPORT

Fluorescent penetrant inspection was performed in accordance with the above requirements on (6) cross tubes.

Note: A Level 3 penetrant was substituted for the requested Level 2 (3 is more sensitive)
Ardrox 970P25E Batch #04B503.

(6) cross tubes inspected. (6) PASSED / (0) FAILED.

THE MAINTENANCE DESCRIBED ABOVE HAS BEEN PERFORMED IN ACCORDANCE WITH
THE APPLICABLE STANDARDS OF AIRWORTHINESS

INSPECTED BY: 

DATE November 2, 2006

INSPECTION
STAMP(S) 

CUSTOMER INFORMATION

CUSTOMER: Dart Aerospace

P.O. NUMBER PO 00002404

ADDRESS:

CONTACT NAME: Linda Lacelle

LABOUR @

MATERIALS @

TRAVEL EXPENSES @

HOTEL EXPENSES @

\$

GST

PST

INVOICE NO.

TOTAL \$

WHITE COPY - INSPECTION FILE • YELLOW COPY - CUSTOMER • PINK COPY - ACCOUNTANT